

### ABSTRACT OF THE DISCLOSURE

A method for manufacturing knitted articles for forming items of clothing, such as body suits, sleeveless tops, undershirts, bras, underpants or  
5 the like, without lateral seams, with a circular knitting machine, comprising at least one tab forming step, in which all or some of the needles that belong to at least one sector of the needle cylinder are moved to knit at at least one feed or drop of the machine, the needle cylinder of the machine being actuated with alternating rotary motion about its own axis, with an  
10 oscillation extent sufficient to produce transit, at the at least one feed, of all the needles of the at least one sector that are moved to knit at that feed, in order to make these needles form a preset number of rows of knitting.